

Usha Fan Industries (UFI)

Usha Fan Industries, located in Kolkata, started its operations in October 1956 with the facilities to manufacture ceiling, table and pedestal fans.

Since 1993, it is only manufacturing ceiling fans and continues to cater to the market demand in various segment vis-à-vis civil/CSD/CBB/government order supplies. It manufactures ceiling fans in various price ranges having approximately 30 variant in model, sweep and colour.

The Company has targeted to achieve total customer satisfaction in product quality. Controlling manufacturing costs has been the route to positioning the Company's products more competitively.

The in-plant manufacturing facilities are as under:

- Stator Varnishing, Shaft Pressing, Stator O. D. Grinding, Stator Loop-Setting.
- Cover Fine Boring.
- Blade Painting in Ransburg Plant, Blade Balancing and Packing.
- Motor Assembly and Packing with installed capacity of 60,000 nos. per month.

The major out-plant operations at Usha dedicated SSI are as follows:

- Stator Winding
- Rotor Die Casting and Machining
- Cover Die Casting, Machining and Painting
- Blade Fabrication

To control and assure the quality aspect, Quality Assurance Department has check points in the following areas:

- Receiving Inspection for all types of raw material/purchase items.
- Wound Stator Inspection on 100% basis.
- Machined Rotor Inspection.
- Machined Cover Inspection.
- Inspection of Fine Bored Covers.
- Inspection of Painted Covers.
- Fabricated Blade Inspection.
- Motor Inspection on 100% basis.
- Audit of performance of the fan.
- Air Delivery Testing of the fan.